



CLUTCHTECH



TSB-233

Bleeding a Concentric Slave Cylinder (CSC) Without a Bleeder Port

1. Fill a small container with fresh brake fluid, correct to the vehicle manufacturers specifications.



2. Submerge the end of the CSC line into the fluid.



3. Hold the CSC with the fluid port as upright as possible and slowly operate the CSC several times, moving the release bearing up and down. This will induce fluid into the piston.



4. After the gearbox has been installed, fill the master cylinder with fresh brake fluid, correct to the vehicle manufacturers specifications. Slowly operate the clutch pedal to induce fluid flow from the master cylinder to the CSC. Note that this process may take up to 50 pedal cycles to appropriately bleed the system.



youtube.com/watch?v=sAGOpWfAR9U



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