



CLUTCHTECH



TSB-277

Concentric Slave Cylinder (CSC) Installation

Caution: Failure to install the CSC in this kit correctly may result in fluid leaking and clutch failure. **DO NOT** press the bearing/piston of the CSC until it is fully mounted to the transmission. Operating the CSC before installation can dislodge the backing plate and cause fluid leaks during operation in the vehicle.

Installation Procedure

1. Thoroughly clean the CSC mounting surface on the transmission and ensure that there are no burrs or debris on the surface and edges.
2. Place the CSC onto the mounting surface and loosely thread in the 3 bolts by hand.
3. Move around the position of the CSC on the mounting surface and ensure that it is located in the correct areas, highlighted on the image below. When you are sure that the CSC is located correctly, begin to tighten the bolts. Do not push on the bearing to hold the CSC while tightening the bolts.
4. When the bolts are all tightened to the vehicle manufacturers specifications, visually check that the bearing is sitting flat and the CSC is located correctly before continuing assembling the clutch/vehicle.

Failure to follow the steps above will void the warranty of your product.



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